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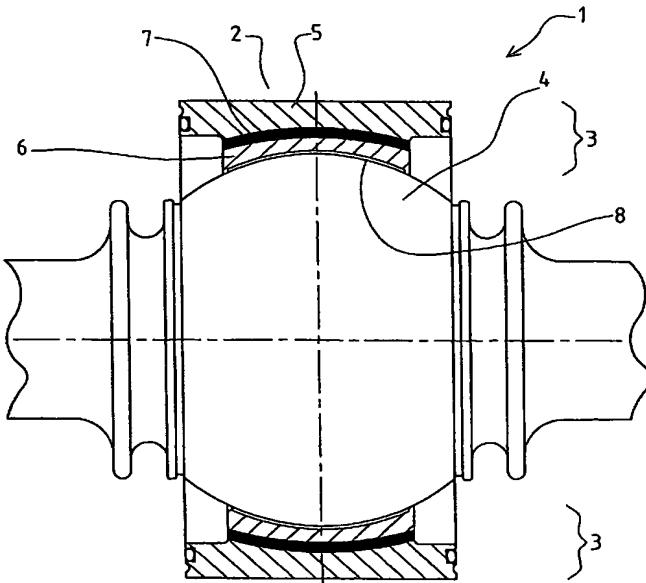
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(54) Title: A SPHERICAL BEARING ARRANGEMENT



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(57) Abstract: A spherical bearing arrangement (1) having a bearing housing (3) and a ball (4) located therein, the bearing housing (3) having an outer housing (5), an inner housing (6) and an annular elastomeric portion (7) sandwiched between the housings (5,6) and a method of making the same comprising the steps of: swaging an inner housing (6) onto a ball (4); providing an annular elastomeric portion (7) around an outer surface of the inner housing (6); and swaging an outer housing onto the elastomeric portion (7).



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- *with amended claims*

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